

	PACCOR Polska Sp. z o. o. Skierniewice Branch	Version 0
	Replaces specification no. n/a From: n/a Due to: n/a	Revision A
		Date: 2022.07.27
		Page 1 of 2
Code: E400210	Article: clear Domed PET lid 95mm without hole (800pcs)	UPC: 5907739614162
	Specification no. clear DL95 Ø101xH46,5	Food contact: cold beverages
Prepared by: UN		CE mark: no
Checked by: Dept. Super.	Production Supervisor: Dept. Super.	
Attachments:	Article drawing: 9958-d.pdf ;	

pic:

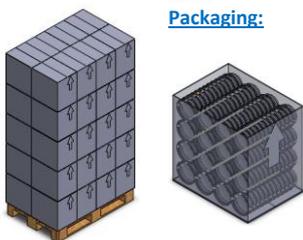


I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **Domed PET lid 95mm without hole (800pcs)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "**9958-d.pdf**". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

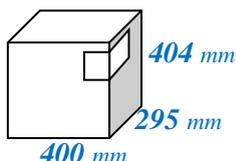
Packaging:



II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET / 50% VIRGIN	R-PET flakes up to 80%
Percentage		
Name	AB both sides Formasil	0%
Percentage	1%	
Name	0%	0,0%
Percentage		

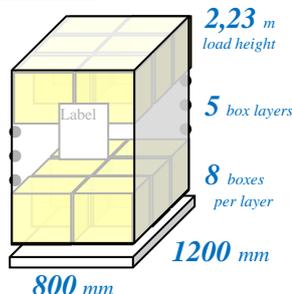
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,36 mm	±0,04 mm
Width	670,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	E170116 PET 0,36x670 transparent RDK LID 95	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	101, mm	±0,5 mm
Width (or Ø)	,0 mm	mm
Height	46,5 mm	±0,5 mm
Stacking distance	4,00 mm	±0,2 mm
Weight	4, g	±0,4 g
Capacity nominal / brimful	/ ml	ml
Reference*:	Domed PET lid 95mm without hole (800pcs)	

*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **400x295x404**

Box load gross: **3,7 kg**

Boxes per pallet: **40**

Articles per pallet: **32000**

Pallet height: **2,23 m**

Pallet type: **G300001-EURO**

Pallets per truck: **33**

FTL: **1056000**

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE G380305 półrękaw LD 500/0,022 22µ**
- Labels per pallet sides: **2**
- Corner box label: **yes**
- Customer label: **no**
- Box: **cardboard G300177 - 620551 new**

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2022.07.27	Date: 2022.07.27	Date:

- Remarks: **No separation between box layers; optional sleeve E380268 HD185/430 - FI95mm - Absorption pads: no; weight: n/a - Stacking: A-A – Sleeve label: yes**



PACCOR Polska Sp. z o. o.

Version **0**

Skierniewice Branch

Revision **A**

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Date: **2022.07.27**

From: *n/a* Due to: *n/a*

Page 2 of 2

Code: **E400210**

Article: **clear Domed PET lid 95mm without hole (800pcs)**

UPC: **5907739614162**

Specification no. **clear DL95 Ø101xH46,5**

Food contact: **cold beverages**

Prepared by: **UN**

CE mark: **no**

Checked by: **Dept. Super.**

Production Supervisor: **Dept. Super.**

Attachments:

Article drawing: **9958-d.pdf;**

